



## Messe Nordbau 2024

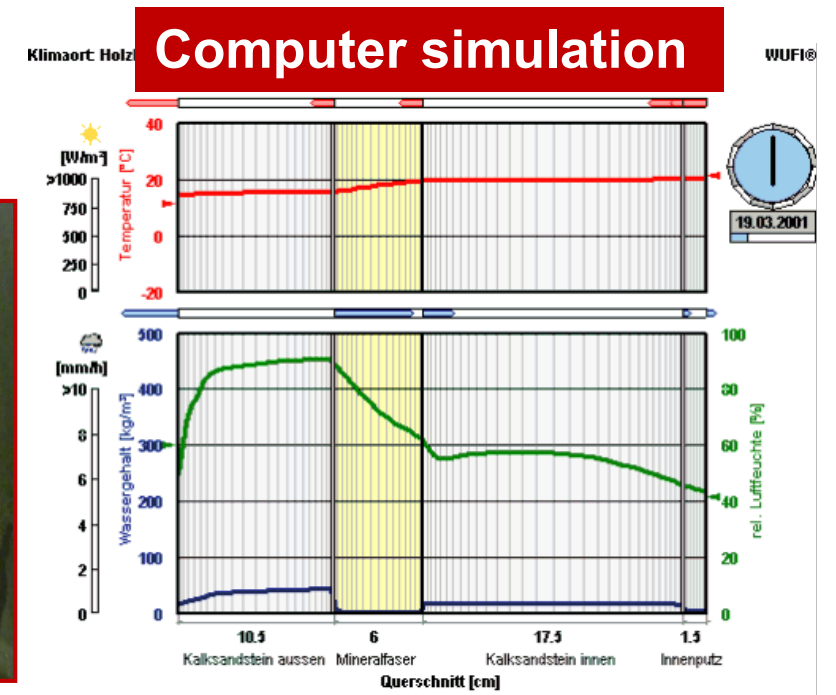
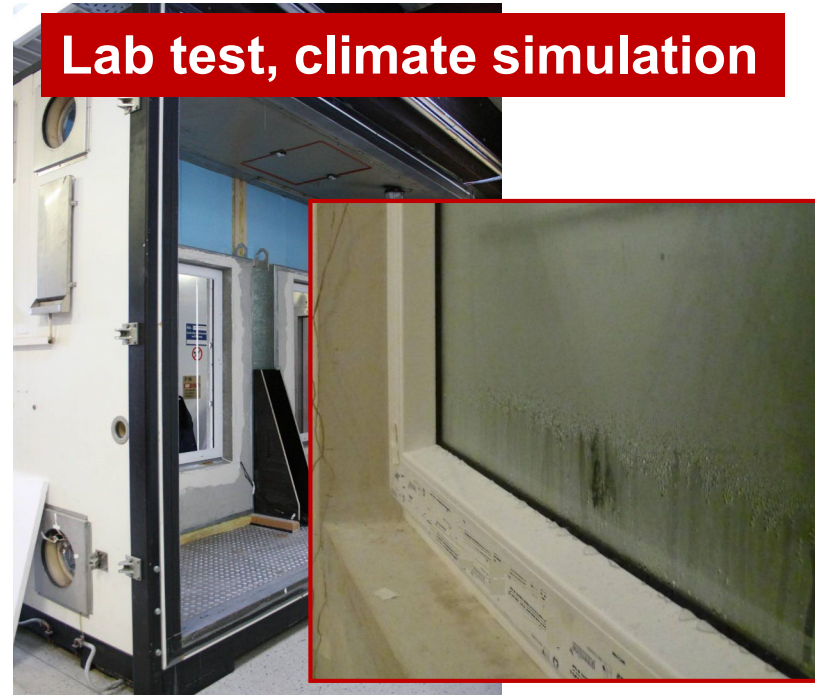
**Sustainable moisture  
protection of timber  
structures and bio-based  
insulation materials**

# Introduction – Building Science Background at Fraunhofer IBP

Building research and innovation based on experimental and computational studies.

Investigating the integral building performance focusing on heat, air and moisture transfer in building materials, systems and components (hygrothermal performance) to ensure comfort, energy efficiency, durability and sustainability of constructions.

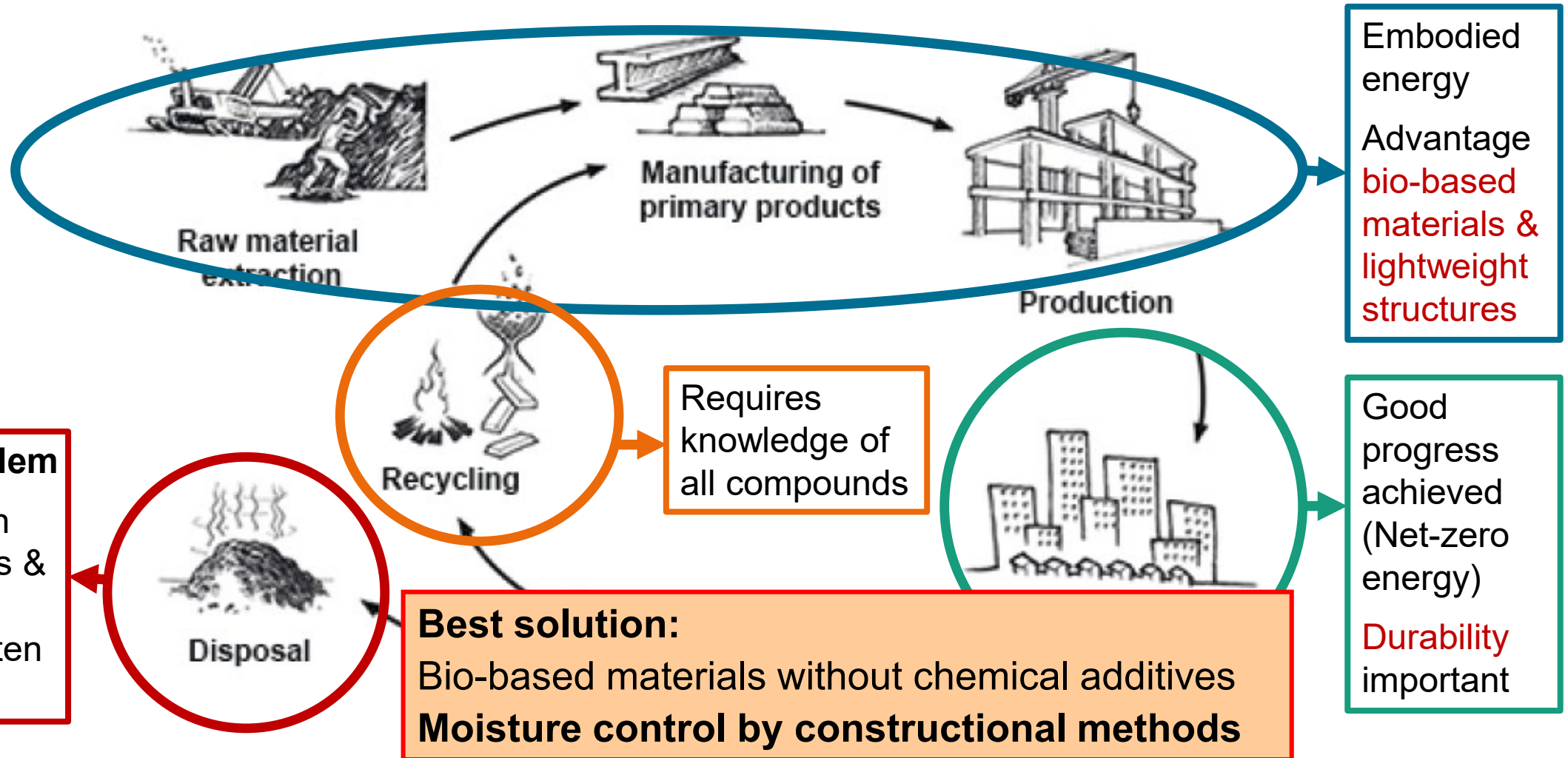
Bringing science to practice and learn from each other.





# Introduction – Environmental impacts of buildings

Life cycle engineering is the basis for Sustainable Buildings





# Durability & hygienic aspects – Moisture and mold resistance

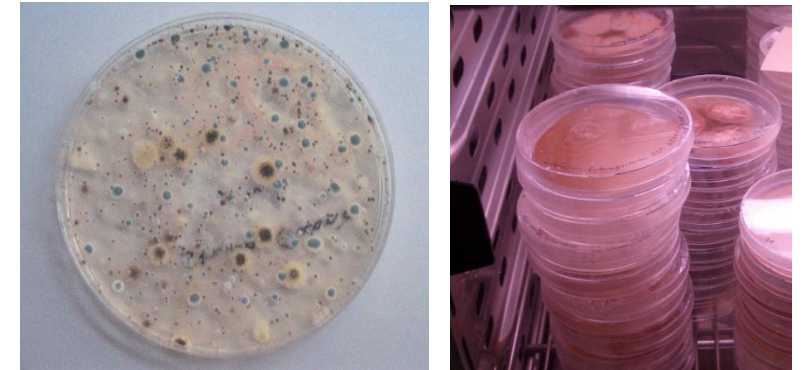
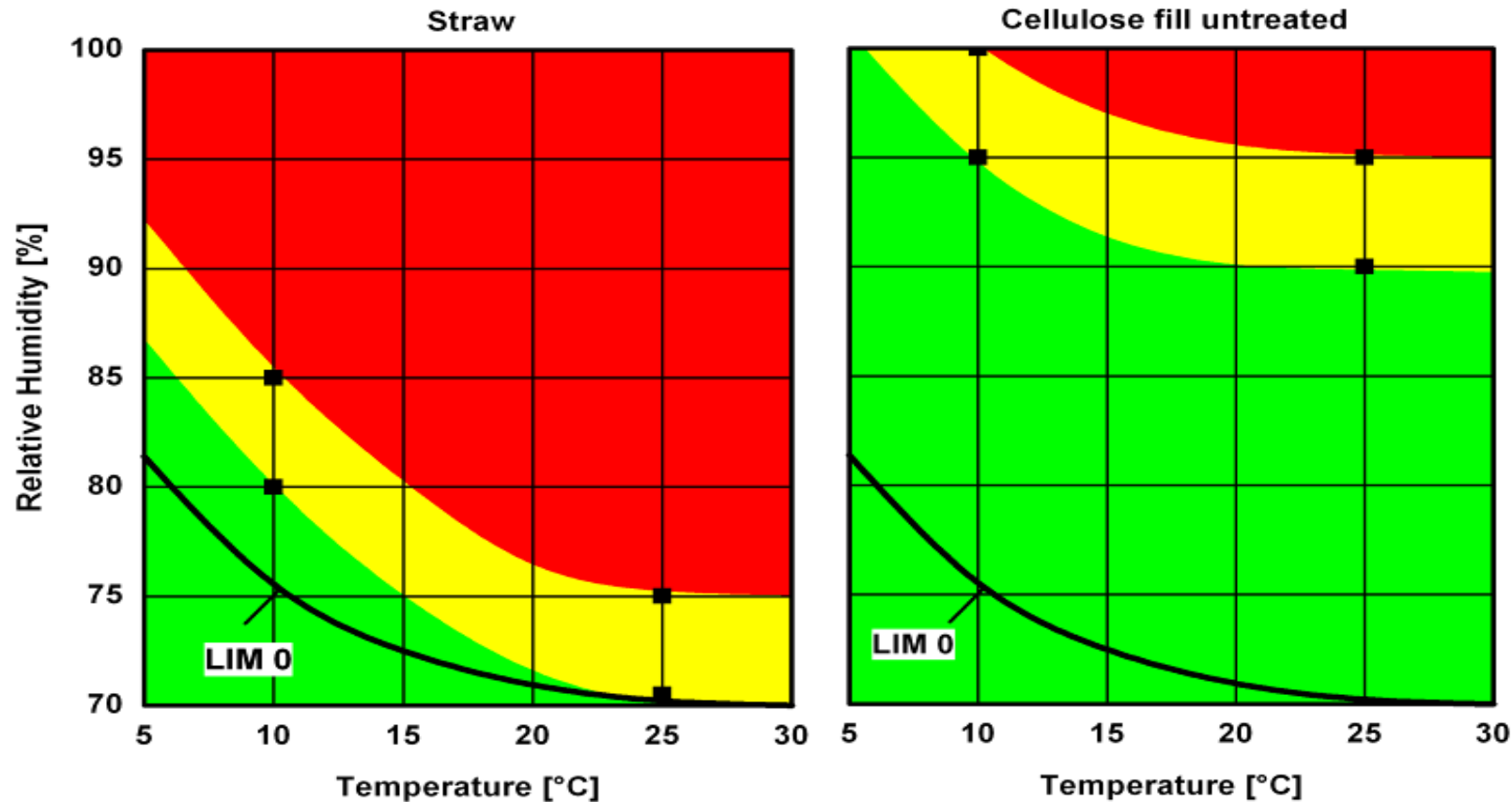


5	6
2021-01-08	2021-01-26
2021-01-15	2021-02-05

Bio-based building materials have 2 major weak points:  
 Fire (smoldering) resistance & **moisture susceptibility**  
**Timber & aquaculture mat. seem to be more resistant**

# Health aspects – Mould sensitivity

Mould germination and growth as functions of humidity, temperature **and substrate**



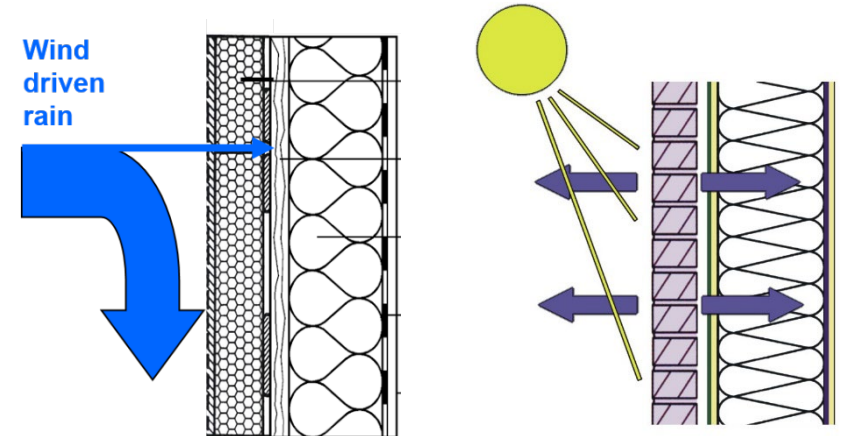
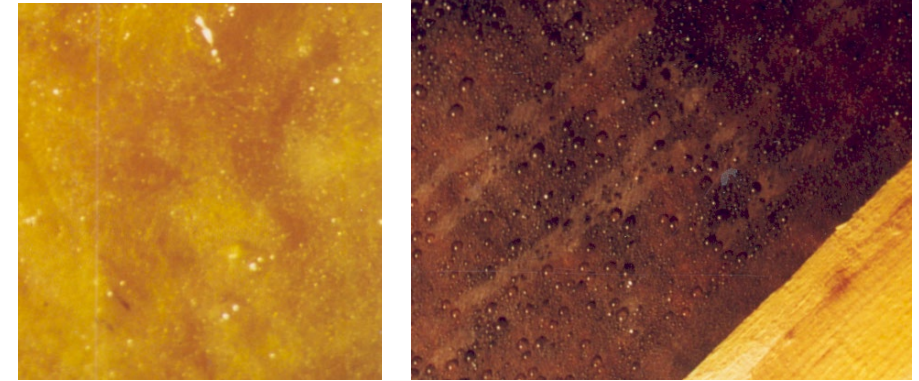
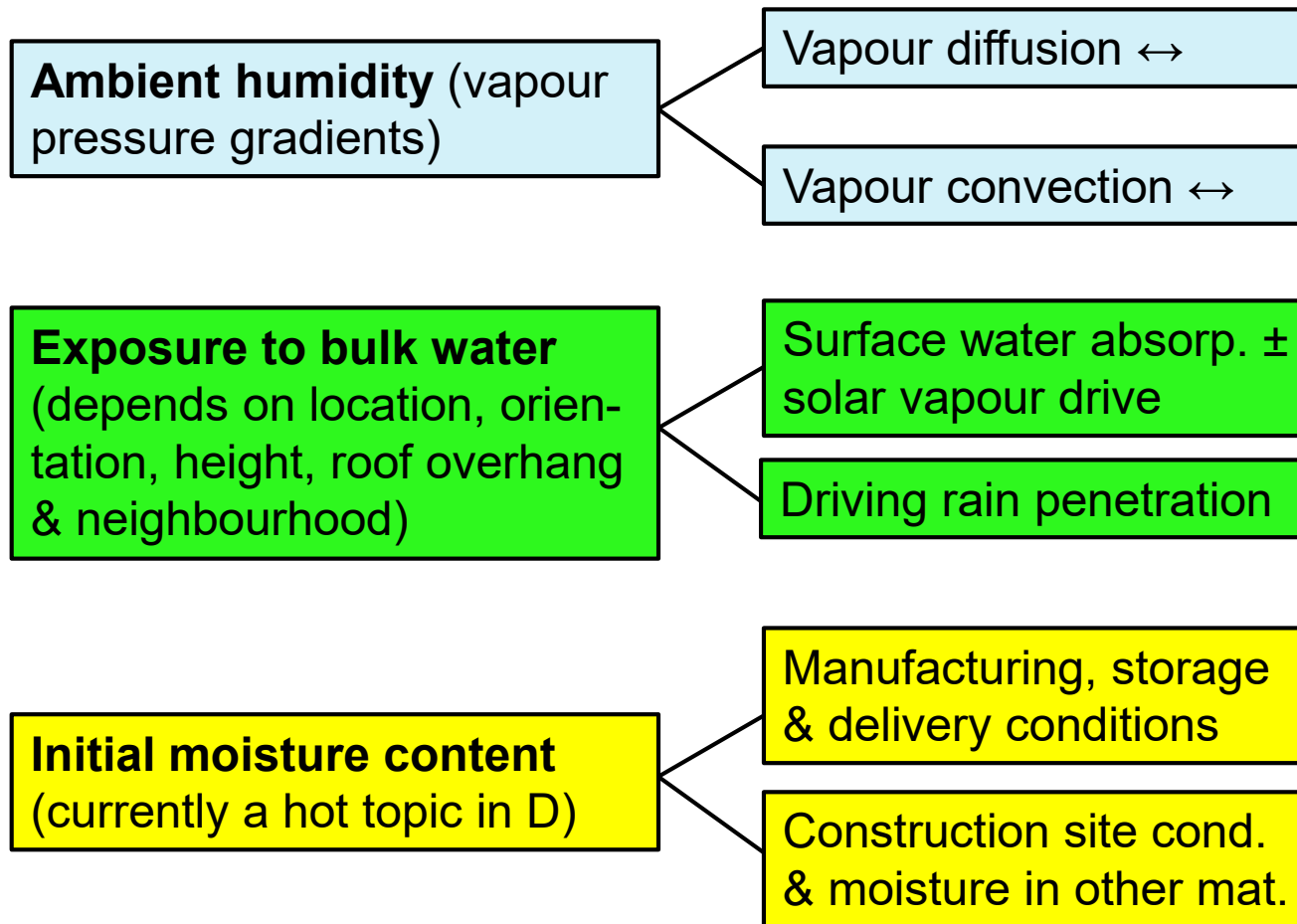
The resistance of bio-based materials against mould growth depends on nutrient content and mould suppressant compounds

Limit curves dependent on the substrate (Lim 0 represents the growth on ideal nutrients). The traffic light colours indicate the growth risk for particular materials



# Hygrothermal loads

Relevant loads for timber constructions

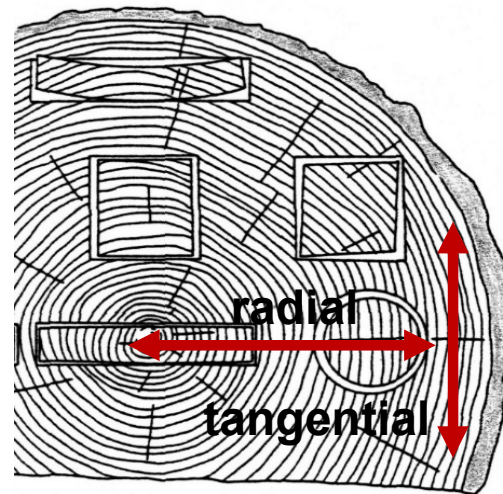


# Timber protection principles

Moisture impact on mechanical properties

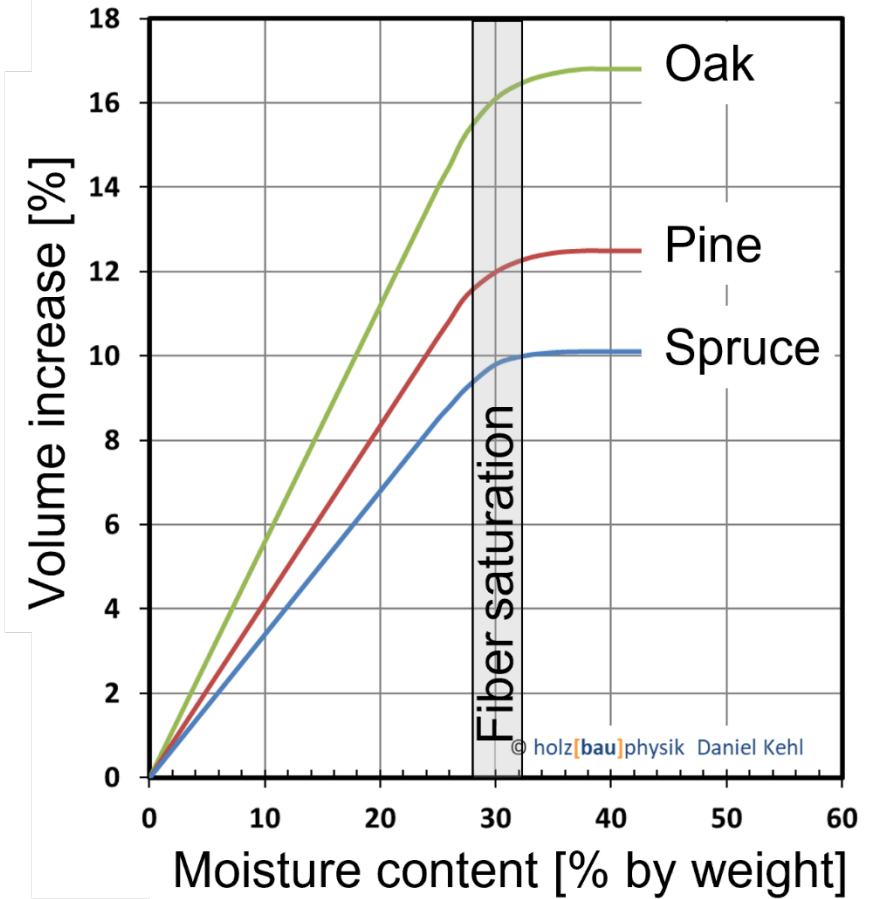
Timber protection

Stress and strain:  
swelling & shrinking



Ref.: Daniel Kehl

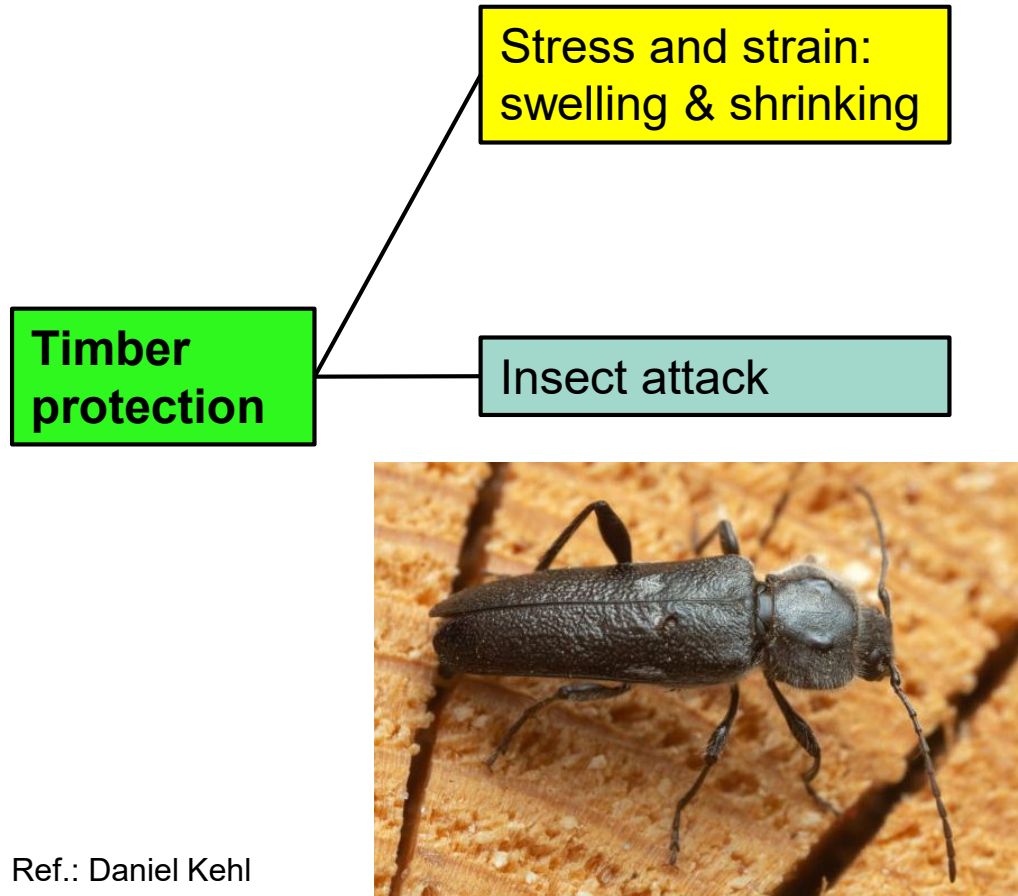
Typical swelling [%/% moisture]	tangential:	0.32	} 0.25
	radial:	0.16	
	axial:	0.01	



To prevent cracking or warping only timber with EMC  $\leq 80$  % RH ( $\sim 15$  m.-%) should be installed  
Moisture limit for timber-based products: **18%**

# Timber protection principles

## Protection against insect attack



### Insects can also live in dry wood (~ 15 m.-%)

The German approach to avoid insect attack:

- Dry timber at  $> 55\text{ °C}$  (kills larvae)
- Prevent access for insects into envelope assemblies – avoid ventilated cavities **in direct contact with structural elements**
- Protect structural parts by water-proof but vapour permeable membranes

The occurrence of wood attacking insects depends on climate and wood species

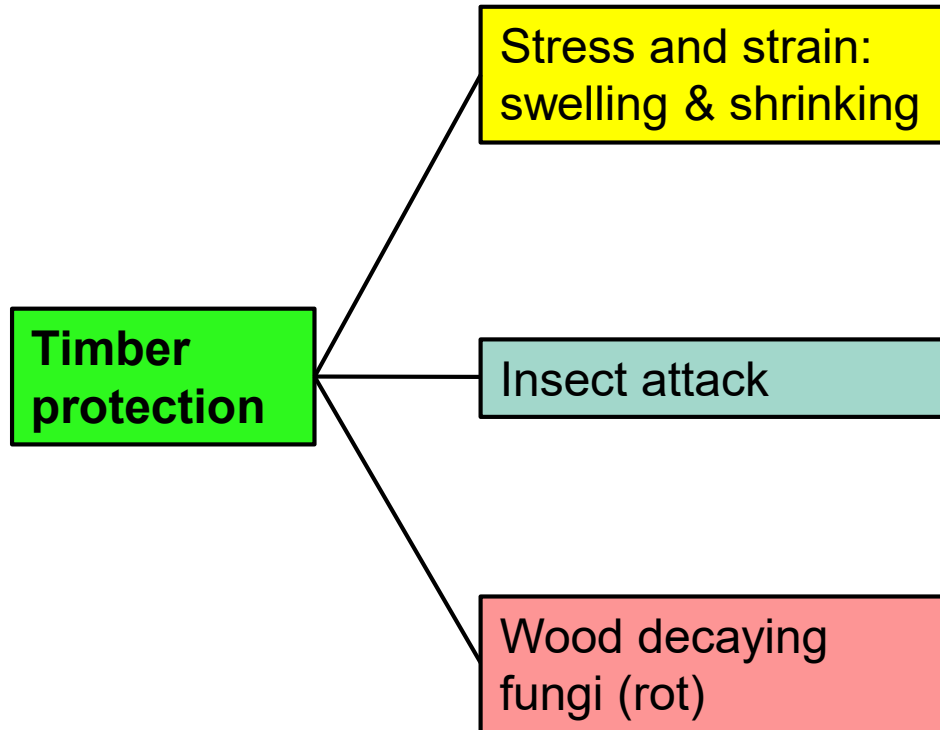
**German guidance on insect prevention may not be transferable to other climate zones**

Ref.: Daniel Kehl



# Timber protection principles

Protection against wood decay



Rotting timber structure caused by driving rain

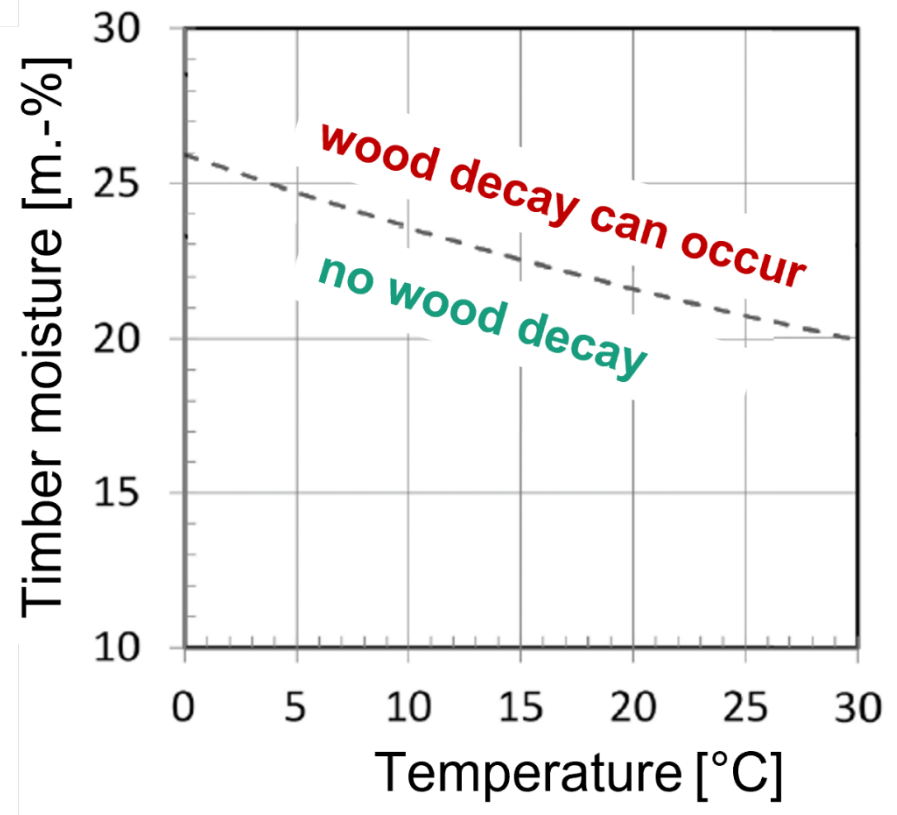
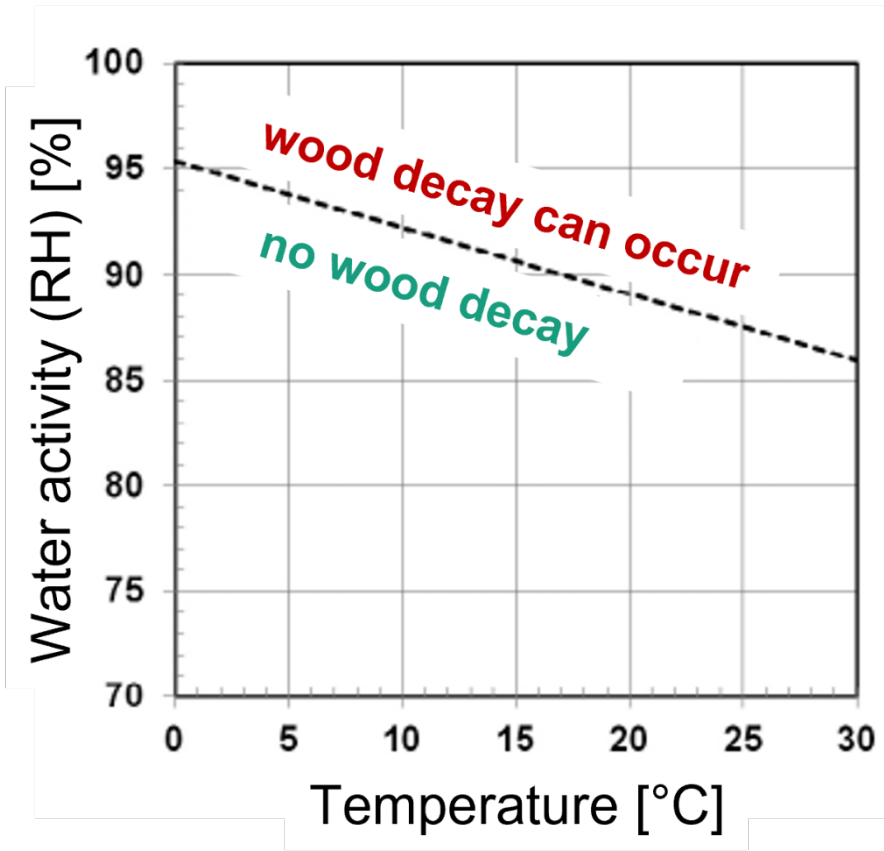


Rotting rafter caused by condensing outdoor humidity

# Protection against wood decay

Moisture control based on WTA 6-8 guideline

Development of decay fungi depends on water activity (RH) **and** on temperature



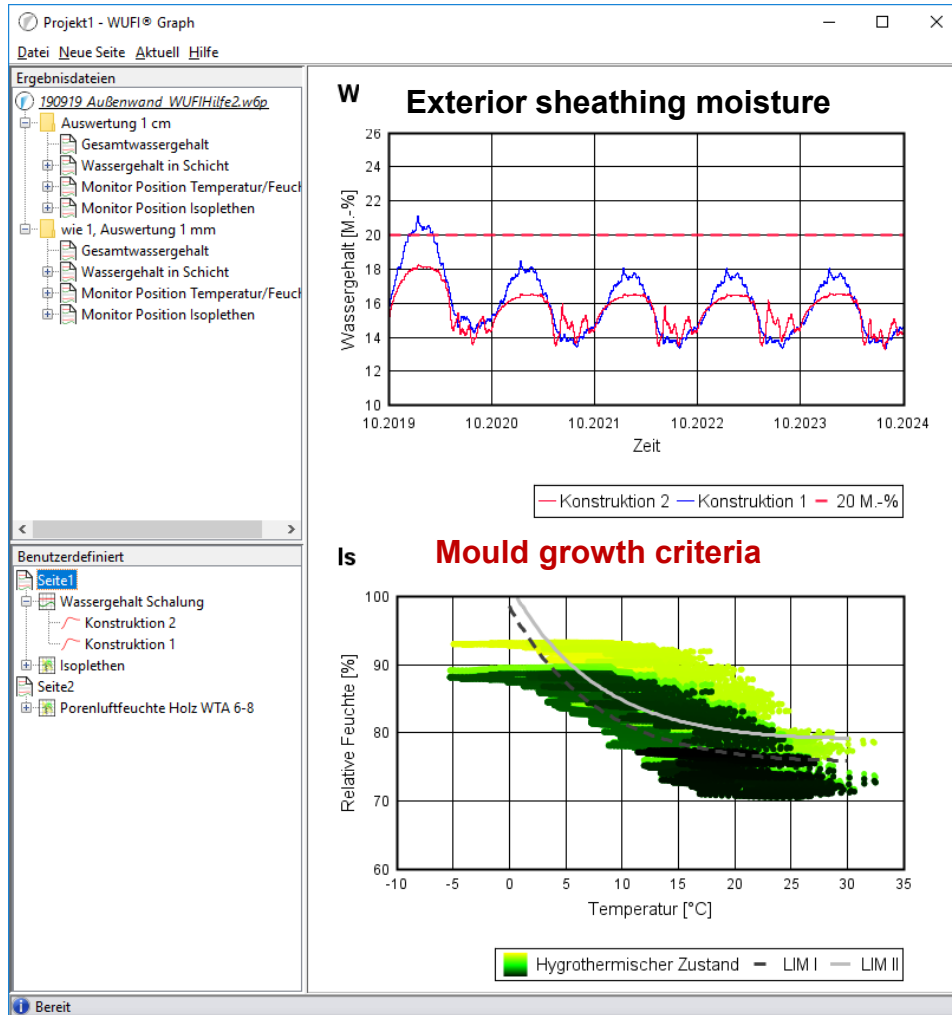
Decay limit is on the safe side, more sophisticated models are currently being developed

Conversion to water content in soft wood by a typical average sorption isotherm



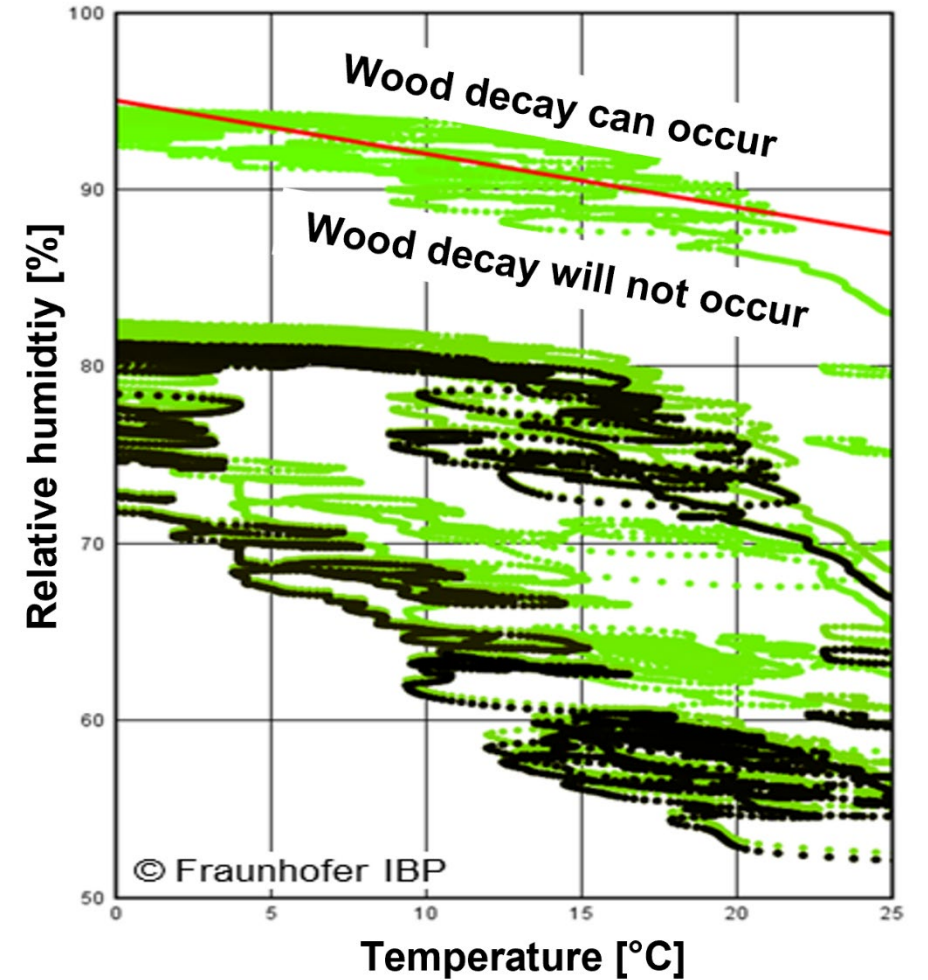
# Protection against wood decay

Evaluation based on WTA 6-3 & WTA 6-8 guideline – Application example: timber wall construction



▶  
Wood decay  
criteria negative,  
i.e. no risk

◀  
Mould growth  
criteria positive  
but risk is low



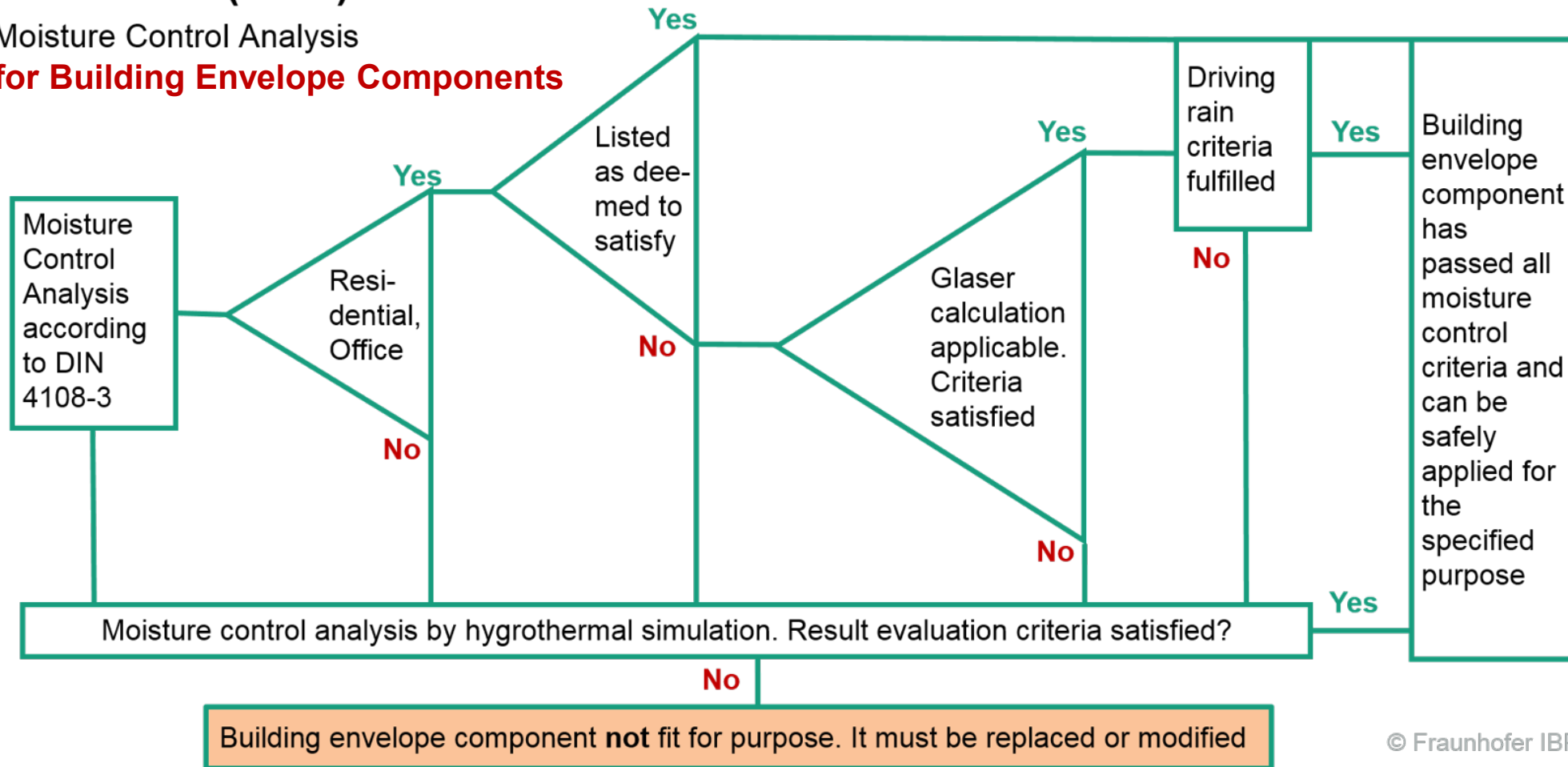
# Protection against wood decay

Moisture control design according to DIN 4108-3 “Protection of buildings against moisture...”

## DIN 4108-3 (2018)

Moisture Control Analysis

**for Building Envelope Components**

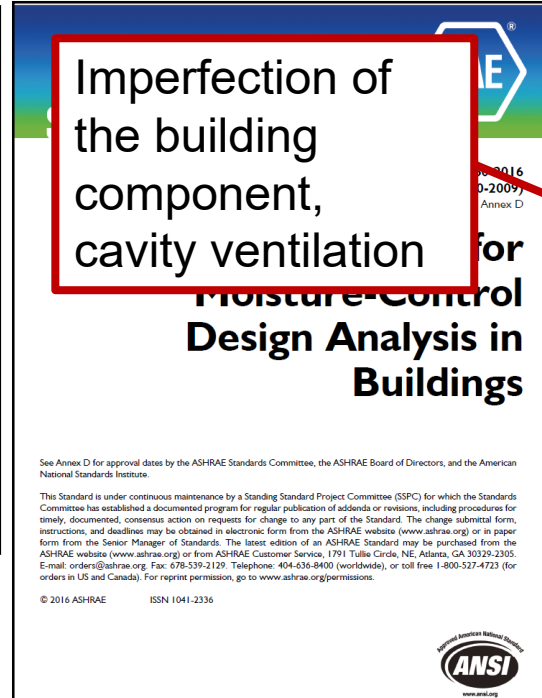


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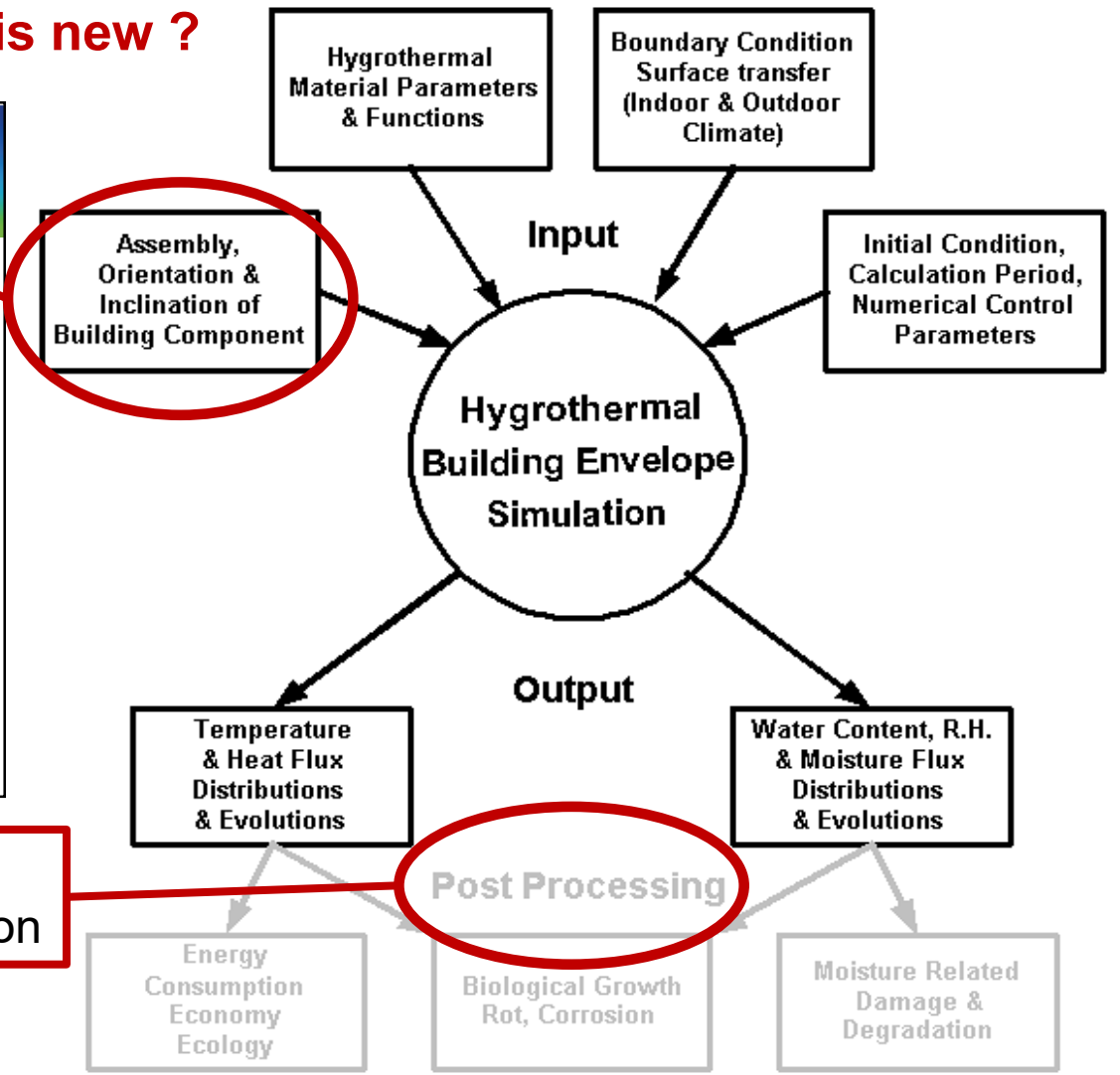
# Moisture Control Design

International std. on hygrothermal simulation **What is new ?**



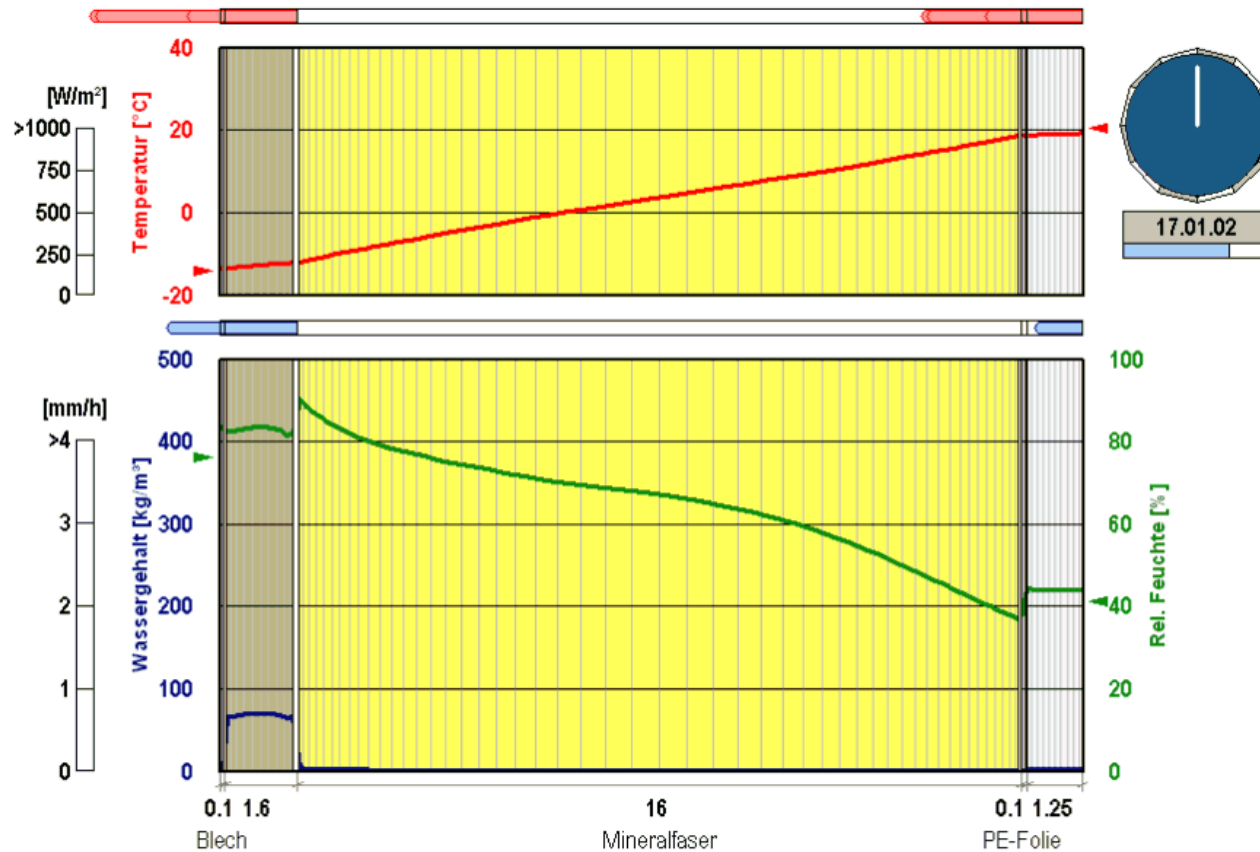
Models for mold growth, wood decay and corrosion

Hygrothermal analysis based on validated simulation models ref. to EN 15026 or Australian DA07 (≈ ASHRAE Std 160)



# Moisture Control Design

## Design using hygrothermal simulation



## WUFI material database

WUFI materials search results for 'Fraunhofer-IBP - Wooden Materials; Boards'.

Material Name	Bulk density [kg/m³]	Porosity [m³/m³]	Heat Cap. [J/kgK]	Therm. Co. [W/mK]	Vap. Res. [-]
Smartply VapAir light	678	0.558	1500	0.1	845
Softwood	400	0.73	1400	0.09	200
Spruce, longitudinal	455	0.73	1400	0.23	4.3
Spruce, radial	455	0.73	1400	0.09	130
Store Enso CLT	410	0.74	1300	0.098	500
veneer plywood beech BFU-BU	708	0.56	1400	0.12	242
veneer plywood BFU 100	427	0.66	1400	0.12	188
wood fibre softboard #2	165	0.999	1400	0.04	2.9
wood fibre softboard #3	159	0.89	1400	0.04	2.6
Wood-Fibre Board	300	0.8	1400	0.05	12.5
Wood-Wool Board	450	0.55	1400	0.08	9
XLam glue layer	399	0.71	1400	0.104	140
XLam wood panel	299	0.71	1400	0.104	79
XLam wood panel (treated)	470	0.66	1400	0.104	48

Material Information: Hydrothermal Functions

cross laminated timber, single layer  
must be used in combination with "XLam glue layer"

There are 3-, 5- and 7-layer panels (see table below). To model such a panel in WUFI, the glue layers in between have to be added.  
For example, for the 3-layer panel CL3/90 use the following assembly:  
XLam wood panel (30 mm) - XLam glue layer (1 mm) - XLam wood panel (30 mm) - XLam glue layer (1 mm) - XLam wood panel (30 mm)

3-Layer Panels (Thicknesses in mm)	CL3/90:	30	30	30
CL3/100:	32,5	35	32,5	
CL3/110:	32,5	45	32,5	
CL3/120:	42,5	35	42,5	
CL3/130:	42,5	45	42,5	

5-Layer Panels:	CLS/140:	32,5	20	35	20	32,5
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Added to DB: Oct 5, 2021  
Last update: ...

WUFI V 7.0 will include European, American and Oceanian material data.



# Summary timber preservation through constructional measures

**To avoid the use of chemical treatment the following conditions must be met:**

- Only dry timber should be installed (absolute max. 18 mc by weight)
- The moisture content of structural elements must not exceed the specified limits
- Insect access must be prevented – no ventilated cavities in contact with structural elements
- Good detailing of the design is paramount to prevent bulk water entry!

**Moisture control design to ensure sufficiently dry conditions under all circumstances:**

- The German list of DTS constructions may not be applicable to other climates
- Steady-state dew point (Glaser) calculations are not applicable to bio-based materials
- Hygrothermal simulation including the impact of imperfections ensure moisture tolerance

**Stop the rot and the mold and avoid chemical timber treatment where possible!**



**Messe Nordbau 2024**

**Thank you!**